

Our best gases for MAG welding all types of Stainless Steel

Improved productivity

Fewer rejects

A better working environment



Inomaxx® Plus (M12ArHeC35/2)*

Our best-in-class Maxx® Plus weld process gas.

- Specially formulated for MAG welding all material thickness and modes of metal transfer.
- Easy-to-use and tolerant to variations in weld parameter settings.
- Improves weld quality and fewer rejects.
- Controlled additions of helium gives up to 17% increased weld speed compared with conventional mixtures.
- Improved fluidity, minimal spatter and a smoother weld finish.
- Protects the work environment with minimal ozone generation.

And now it's available in our high-volume 300 bar packages including our Integra® cylinder.



Inomaxx® 2 (M12ArC2)*

The all rounder for stainless steel.

- Excellent weld quality with low spatter levels and bright weld finish.
- Highly suited to pulsed arc transfer, offering superior mechanical properties.
- Suitable for all material thickness and modes of metal transfer.

The Inomaxx® range is available in:

- Cylinders, including the awardwinning Integra® cylinder
- Cylinder packs
- · Mixed on site from bulk gases

The Integra® cylinder range is smaller, lighter, easier to handle and often outlasts conventional cylinders.

- · Built-in economiser
- Optimum flow
- · Contents gauge



Whatever you're welding, Air Products' innovative weld process gas range will give you superior results. Formulated to boost output through a unique combination of weldability, weld quality and higher welding speeds, you'll achieve more with fewer rejects. The Maxx® gases range is also designed to protect people at work, by generating the lowest levels of ozone and fume.

Seeing is believing

Get a free expert assessment

Experience Inomaxx[®] 2 and Inomaxx[®] Plus in action at your site. Get expert advice on optimising your operational performance with a comprehensive, objective and confidential evaluation of your processes and practices.

 All Air Products weld process gases meet or exceed the requirements of ISO 14175/AWS A5.32 Welding consumables – Gases and gas mixtures for fusion welding and allied processes.

For more information please contact us at:

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